

From: [McGill, Richard](#)
To: [Brown, Don](#)
Cc: [Horton, Vanessa](#)
Subject: FW: R18-26 proposed first notice changes
Date: Monday, February 27, 2023 5:02:55 PM
Attachments: [image001.png](#)
[35-604 Board responses.pdf](#)
[35-604RG-P r01 \(46-22\).pdf](#)

Good evening, Mr. Clerk:

Please docket this email exchange with JCAR, including the two attachments, as a public comment in R18-26.

Thank you.

Richard R. McGill, Jr.
Senior Attorney for Research & Writing
Illinois Pollution Control Board
60 E. Van Buren St., Suite 630
Chicago, Illinois 60605
richard.mcgill@illinois.gov (312) 814-6983



From: McGill, Richard
Sent: Monday, February 27, 2023 4:51 PM
To: Eastvold, Jonathan C. <JonathanE@ilga.gov>
Subject: RE: R18-26 proposed first notice changes

Good evening, Jonathan:

I've attached two documents. The first document contains Board staff responses to your proposed Part 604 changes emailed to me on June 24, 2022. The second document is the JCAR line-numbered r01 referenced in your changes and our responses. Our responses include related changes prompted by your suggestions.

Thank you for your careful review. Please let me know if you have any questions.

Best regards,

Richard

Richard R. McGill, Jr.
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From: Eastvold, Jonathan C. <JonathanE@ilga.gov>
Sent: Friday, June 24, 2022 9:39 AM
To: McGill, Richard <Richard.McGill@illinois.gov>
Subject: [External] R18-26 proposed first notice changes

Here are some possible technical changes, sorted by Part, for the Board to consider. Any of these changes that you wish to make can be simply copied into your first notice changes document.

Thanks in advance for your consideration.

Sincerely,

Jonathan C. Eastvold, Ph.D.
Rules Analyst III

Illinois General Assembly
Joint Committee on Administrative Rules
700 Stratton Building
Springfield IL 62706
217-524-9010

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From: Eastvold, Jonathan C. <JonathanE@ilga.gov>
Sent: Friday, June 24, 2022 9:39 AM
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Board staff responses and related changes (2/27/23) appear in bold, red font below.

Rulemaking: Design, Operation and Maintenance Criteria (35 Ill. Adm. Code 604; 46 Ill. Reg. 8676)

Changes:

1. In lines 189 and 190, change "14-19" to "17".
 - a. Agree.**
 - b. In line 6, after "OPERATION" add a comma.**
 - c. In line 41, after "Piping" add a comma.**
 - d. In line 178, strike "CROSS CONNECTIONS" and add "CROSS-CONNECTIONS". See Section 601.105 ("cross-connection" is a defined term).**
 - e. In line 181, strike "Cross Connections" and add "Cross-Connections". See response 1(d).**
 - f. In lines 182, 183, and 184, strike "Cross Connection" and add "Cross-Connection". See response 1(d).**
 - g. In line 199, after "Piping" add a comma.**
2. In line 238, strike "smooth nosed" and add "smooth-nosed". **a. Agree.** Strike "18-inches" and add "18 inches". **b. Agree.**
3. In line 240, strike the comma.
Agree.

4. In line 247, strike "corrosion resistant" and add "corrosion-resistant".
Agree.
5. In line 251, after "valves" add a comma.
Agree.
6. In line 265, after "drop" add a comma.
Agree.
7. In line 266, after "jet" add a comma.
Agree.
8. In line 269, after "water" add a comma.
Agree.
9. In line 270, after "fatigue" add a comma.
Agree.
10. In line 273, after "tape" add a comma.
Agree.
11. In line 291, after "flanged" add a comma.
Agree.
12. In line 327, strike "1½ inch" and add "1½-inch".
Agree.
13. In lines 327-328, strike "corrosion resistant" and add "corrosion-resistant".
Agree.
14. In line 342, strike "made" and add "installed".
Disagree. After "materials" add "and".
15. In line 343, after "prevent" add "the".
Agree.
16. In lines 355 and 360, after the subsection label add "a".
Agree.
17. In line 367, after "status" add a comma.
Agree.
18. In lines 381, 383, and 385, after the subsection label add "an".
Agree for lines 381 and 385. Disagree for line 383. In line 383, after the subsection label add "the".

19. In line 412, strike "settlers" and add "settler".
Agree.
20. In line 425, strike "back siphonage" and add "back-siphonage".
Agree.
21. In line 501, strike "cross connections" and add "cross-connections".
Agree.
22. In line 538, after "with" add "a".
Agree.
23. In line 547, strike "on site" and add "on-site".
Agree.
24. In lines 552 and 564, after "solubility" add "of".
Disagree. Other "less than" and "greater than" formulations in the rules do not add "of".
25. In line 566, strike "High density" and add "High-density".
Agree.
26. In line 578, after "solubility" add "of".
Disagree. See response 24.
27. In line 600, strike "where" and add "when".
Agree.
28. In line 634, strike "prior to" and add "before".
Agree.
29. In line 655, strike "high rate" and add "high-rate".
Agree.
30. In line 656, strike "for".
Agree.
31. In line 666, strike "six inch" and add "six-inch".
Agree.
32. In line 667, strike "Agency approved cross connection" and add "Agency-approved cross-connection".
Agree.
33. In line 674, strike "adjustable rate" and add "adjustable-rate".
a. Agree.

b. In line 715, strike “cross connection” and add “cross-connection”.

34. In line 718, after "arsenic" add a comma.
Agree.
35. In line 724, strike "if connected to the treated water system,".
Agree. Strike "back siphonage" and add "back-siphonage".
36. In line 725, after "device" add ", if connected to the treated water system".
a. Agree.
b. In line 730, strike “can” and add “may”.
37. In line 734, strike "in" and add "into".
Agree.
38. In line 759, strike "utilized" and add "used".
Agree.
39. In line 772, strike "Cross Connection" and add "Cross-Connection".
Agree.
40. In line 778, strike "back flow or back siphonage" and add "backflow or back-siphonage".
Agree.
41. In line 781, delete "educator" and reinstate "eductor".
Agree.
42. In line 809, after "on" add "the".
Agree.
43. In line 830, strike "down flow" and add "downflow".
Agree.
44. In line 832, after "systems" add a comma. **a. Agree.** After "to" add "the". **b. Agree.**
45. In line 838, after "rinse" add a comma.
a. Agree.
b. In line 839, strike "back siphonage" and add "back-siphonage".
46. In line 861, after "effluent" add a comma.
Agree.
47. In line 871, strike "corrosion resistant" and add "corrosion-resistant".
a. Agree.
b. In line 873, strike "back siphonage" and add "back-siphonage".

48. In line 883, strike "corrosion resistant" and add "corrosion-resistant".
Agree.

Lines 1039-1040: Should the Manual of Water Supply Practices be properly incorporated by reference? **No but the introductory signal "See" should be added before the citation, as in the preceding Board Note to indicate a supporting citation. At the beginning of line 1039, add "See".**

49. In line 1042, after "on" add "the".
Agree.
50. In line 1048, after "indicates" add "a".
Agree.
51. In line 1053, after "indicates" add "a".
Agree.
52. In line 1057, strike "is not applicable" and add "does not apply".
Agree.
53. In line 1061, after "If" add "the". **a. Agree.** After "using" add "a". **b. Agree.**
54. In lines 1078, 1080, and 1082, add a semicolon at the end of the line.
Agree.
55. In line 1093, after "with" add "the".
Agree.
56. In line 1133, after "effluent" add a comma.
Agree.
57. In line 1143, strike "corrosion resistant" and add "corrosion-resistant".
Agree.
58. In line 1143, strike "back siphonage" and add "back-siphonage".
Agree (for line 1145).
59. In lines 1157-1158, strike "corrosion resistant" and add "corrosion-resistant".
Agree.
60. In line 1191, strike "Cross Connection" and add "Cross-Connection". **a. Agree.** After "rinse" add a comma. **b. Agree.**
61. In line 1213, after "Detention" add a comma.
a. Agree.
b. In line 1218, after "ozone" add a comma.

62. In line 1230, after "vent" add a comma.
Disagree. Strike “vent and access hatch” and add “vents, and access hatches”.
63. In line 1237, after "per" add "the".
a. Agree.
b. In line 1258, strike “and/or” and add “or”.
64. In line 1270, after "oxidation" add a comma.
a. Agree.
b. In line 1276, strike “and/or” and add “or”.
65. In line 1278, after "manganese" add a comma.
Agree.
66. In line 1298, strike "Corrosion resistant" and add "Corrosion-resistant".
Agree.
67. In line 1309, after "coagulation" add a comma.
Agree.
68. In line 1339, after "measure" add "the".
Agree.
69. In line 1347, strike "in relation to" and add "for the".
Agree.
70. In line 1350, after "in" add "a".
Agree.
71. In line 1365, after "prevent" add "the".
Agree.
72. In line 1388, strike "Cross connection" and add "Cross-connection".
Agree.
73. In line 1396, strike "airgap" and add "air gap".
Agree.
74. In line 1399, after "repair" add a comma.
Agree.
75. In line 1445, after "powders" add a comma.
Agree (for the second “powders”).
76. In line 1448, strike "corrosion resistant" and add "corrosion-resistant".

Agree.

77. In line 1477, after "spillage" add a comma.
Agree.
78. In line 1478, after "treatment" add a comma.
Disagree. Strike the comma and add "or".
79. In line 1489, strike the comma. **a. Agree.** After "or" add ", if the liquid level can be observed in a gauge tube or through translucent sidewalls of the tank,". **b. Agree.**
80. In lines 1490-1491, strike "if liquid level can be observed in a gauge tube or through translucent sidewalls of the tank".
Agree.
81. In line 1513, strike "color coded" and add "color-coded".
Agree.
82. In line 1521, after "slip-proof" add a comma.
Agree.
83. In lines 1521-1522, strike "well drained" and add "well-drained".
Agree.
84. In line 1524, after "facilities" add a comma.
Agree.
85. In line 1534, after "storage" add a comma.
Agree (for the second "storage").
86. In line 1545, after "with" add "an".
Agree.
87. In line 1547, after "appurtenances" add a comma.
a. Agree.
b. In line 1556, strike "CROSS CONNECTIONS" and add "CROSS-CONNECTIONS".
c. In line 1558, strike "Cross Connection" and add "Cross-Connection".
88. In lines 1560 and 1562, strike "cross connection" and add "cross-connection".
Agree.
89. In line 1575, after "model" add a comma.
Agree.
90. In line 1580, after "of" add "the".

Agree.

91. In line 1593, strike "Cross Connection" and add "Cross-Connection".
Agree.
92. In line 1601, after "530" add "and <https://www.siu.edu/ertc>".
Agree.
93. In line 1602, strike "cross connection" and add "cross-connection". **a. Agree.** Strike "device" and add "devices". **b. Agree.** Strike "hands on" and add "hands-on". **c. Agree.**
94. In line 1606, strike "complete and submit an application" and add "apply".
Agree.
95. In line 1633, after "to" add "an".
Agree.
96. In line 1634, after "revoked" add a comma.
Agree.
97. In line 1640, after "flagrant" add a comma.
Agree.
98. In line 1641, after "testing" add a comma. **a. Agree.** Strike "cross connection" and add "cross-connection". **b. Agree.**
99. In line 1658, strike "on the basis of" and add "based on".
Agree.
100. In line 1661, strike "upon" and add "on".
Agree.
101. In line 1667, strike "Request" and add "A request".
Agree.
102. In line 1672, strike "Should a hearing be" and add "If a hearing is".
Agree.
103. In line 1688, after "wellhouse" add a comma.
Agree.

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TITLE 35: ENVIRONMENTAL PROTECTION
SUBTITLE F: PUBLIC WATER SUPPLIES
CHAPTER I: POLLUTION CONTROL BOARD

PART 604
DESIGN, OPERATION AND MAINTENANCE CRITERIA

SUBPART A: GENERAL PROVISIONS

10	Section	
11	604.100	Purpose
12	604.105	General Requirements
13	604.110	Location
14	604.115	Usage
15	604.120	Piping Identification
16	604.125	Automatic Equipment
17	604.130	Operational Testing Equipment
18	604.135	Repair Work and Emergency Operation
19	604.140	Nitrification Action Plan
20	604.145	Exceptions for Community Water Supplies
21	604.150	Protection of Community Water Supply Structures
22	604.155	Electrical Controls and Standby Power
23	604.160	Safety
24	604.165	Monthly Operating Report
25	604.170	Security

SUBPART B: SOURCE DEVELOPMENT

29	Section	
30	604.200	General Requirements
31	604.205	Surface Water Quantity
32	604.210	Surface Water Quality
33	604.215	Surface Water Structures
34	604.220	Invasive Mussel Control
35	604.225	Reservoirs
36	604.230	Groundwater Quantity
37	604.235	Groundwater Quality
38	604.240	General Well Construction
39	604.245	Well Testing and Records
40	604.250	Aquifer Types and Construction Methods
41	604.255	Well Pumps, Discharge Piping and Appurtenances

SUBPART C: SOURCE WATER PROTECTION PLAN

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44		
45	Section	
46	604.300	Purpose
47	604.305	Source Water Protection Plan Requirement and Contents
48	604.310	Vision Statement
49	604.315	Source Water Assessment
50	604.320	Source Water Protection Plan Objectives
51	604.325	Action Plan
52	604.330	Submission
53	604.335	Agency Approval
54	604.340	Evaluation and Revision

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SUBPART D: AERATION

56

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58	Section	
59	604.400	General Requirements for Aeration
60	604.405	Forced or Induced Draft Aeration
61	604.410	Spray Aeration
62	604.415	Pressure Aeration
63	604.420	Packed Tower Aeration
64	604.425	Other Methods of Aeration

65

SUBPART E: CLARIFICATION

66

67

68	Section	
69	604.500	General Clarification Requirements
70	604.505	Coagulation
71	604.510	Flocculation
72	604.515	Sedimentation
73	604.520	Solids Contact Unit
74	604.525	Tube or Plate Settlers
75	604.530	Other High Rate Clarification Processes

76

SUBPART F: FILTRATION

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78

79	Section	
80	604.600	Filtration
81	604.605	Rapid Rate Gravity Filters
82	604.610	Rapid Rate Pressure Filters
83	604.615	Deep Bed Rapid Rate Gravity Filters
84	604.620	Biologically Active Filtration

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SUBPART G: DISINFECTION

86

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87
88 Section
89 604.700 Disinfection Requirement
90 604.705 Chlorination Equipment
91 604.710 Points of Application
92 604.715 Contact Time
93 604.720 Inactivation of Pathogens
94 604.725 Residual Chlorine
95 604.730 Continuous Chlorine Analyzers
96 604.735 Chlorinator Piping

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98 SUBPART H: SOFTENING
99

100 Section
101 604.800 Lime or Lime-soda Process
102 604.805 Cation Exchange Process
103

104 SUBPART I: STABILIZATION
105

106 Section
107 604.900 General Stabilization Requirements
108 604.905 Carbon Dioxide Addition
109 604.910 Phosphates
110 604.915 Split Treatment
111

112 SUBPART J: OTHER TREATMENT
113

114 Section
115 604.1000 Presedimentation
116 604.1005 Anion Exchange
117 604.1010 Iron and Manganese Control
118 604.1015 Taste and Odor Control
119 604.1020 Powdered Activated Carbon
120

121 SUBPART K: CHEMICAL APPLICATION
122

123 Section
124 604.1100 General Chemical Application Requirements
125 604.1105 Feed Equipment and Chemical Storage
126 604.1110 Protective Equipment
127 604.1115 Chlorine Gas
128 604.1120 Acids and Caustics
129 604.1125 Chlorine Dioxide

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130 604.1130 Sodium Chlorite
131 604.1135 Sodium Hypochlorite
132 604.1140 Ammonia
133 604.1145 Potassium Permanganate
134 604.1150 Fluoride

135

136 SUBPART L: PUMPING FACILITIES

137

138 Section

139 604.1200 General
140 604.1205 Pumping Stations
141 604.1210 Pumps
142 604.1215 Booster Pumps
143 604.1220 Automatic and Remote-Controlled Stations
144 604.1225 Appurtenances

145

146 SUBPART M: STORAGE

147

148 Section

149 604.1300 General Storage Requirements
150 604.1305 Overflow
151 604.1310 Access to Water Storage Structures
152 604.1315 Vents
153 604.1320 Level Controls
154 604.1325 Roof and Sidewalls
155 604.1330 Painting and Cathodic Protection
156 604.1335 Treatment Plant Storage
157 604.1340 Elevated Storage
158 604.1345 Hydropneumatic Storage
159 604.1350 Combination Pressure Tanks and Ground Storage

160

161 SUBPART N: DISTRIBUTION

162

163 Section

164 604.1400 General Distribution System Requirements
165 604.1405 Installation of Water Mains
166 604.1410 Materials
167 604.1415 System Design
168 604.1420 Valves
169 604.1425 Hydrants
170 604.1430 Air Relief Valves
171 604.1435 Valve, Meter and Blow Off Chambers
172 604.1440 Sanitary Separation for Finished Water Mains

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- 173 604.1445 Sanitary Separation for Raw Water Mains
- 174 604.1450 Surface Water Crossings
- 175 604.1455 Water Service Line
- 176 604.1460 Water Loading Stations

177

178 **SUBPART O: CROSS CONNECTIONS**

179

180 **Section**

- 181 604.1500 Cross Connections
- 182 604.1505 Cross Connection Control Program
- 183 604.1510 Cross Connection Control Device Inspectors
- 184 604.1515 Agency Approved Cross Connection Control Measures
- 185 604.1520 COVID-19 Emergency Provisions ([Repealed](#))

186

- 187 604.TABLE A Steel Pipe

188

189 **AUTHORITY:** Implementing Section 14-19 and authorized by Section 27 of the Illinois
190 Environmental Protection Act [415 ILCS 5/14-19 and 27].

191

192 **SOURCE:** Adopted in R18-17 at 43 Ill. Reg. 8064, effective July 26, 2019; emergency
193 amendment in R20-20 at 44 Ill. Reg. 7777, effective April 17, 2020, for a maximum of 150 days;
194 amended in R20-21 at 44 Ill. Reg. 14736, effective August 27, 2020; amended in R18-25 at 46
195 Ill. Reg. _____, effective _____.

196

197 **SUBPART B: SOURCE DEVELOPMENT**

198

199 **Section 604.255 Well Pumps, Discharge Piping and Appurtenances**

200

- 201 a) Where line shaft pumps are used:

202

- 203 1) the casing must be firmly connected to the pump structure or have the
204 casing inserted into a recess extending at least one-half inch into the pump
205 base;

206

- 207 2) the pump foundation and base must be at least six inches above the
208 finished floor elevation; and

209

- 210 3) lubricants must comply with Section 604.105(f).

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- 212 b) Where a submersible pump is used:

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- 1) the top of the casing must be effectively sealed to prohibit the entrance of water under all conditions of vibration or movement of conductors or cables;
 - 2) the electrical cable must be firmly attached to the riser pipe at 20-foot intervals or less; and
 - 3) mercury seals must not be used when an existing submersible pump is replaced or a new submersible pump is installed.
- c) Discharge Piping
- 1) The discharge piping for each well must:
 - A) be designed to minimize friction loss;
 - B) be equipped with a check valve in or at the well, a shutoff valve, a pressure gauge, and a means of measuring flow;
 - C) be protected from the entrance of contamination;
 - D) have control valves and appurtenances located above the pumphouse floor when an above-ground discharge is provided;
 - E) be equipped with a smooth nosed sampling tap at least 18-inches above the floor to facilitate sample collection, located at a point where positive pressure is maintained, but before any treatment chemicals are applied;
 - F) when necessary to remove entrapped air from the well, be equipped with an air release-vacuum relief valve located upstream from the check valve, with exhaust/relief piping terminating in a down-turned position at least 18 inches above the floor and covered with a 24 mesh, corrosion resistant screen;
 - G) be valved to permit test pumping and control of each well;
 - H) have all exposed piping, valves and appurtenances protected against physical damage and freezing;
 - I) be anchored to prevent movement and be supported to prevent excessive bending forces;

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- 257 J) be protected against surge or water hammer; and
258
259 K) be constructed so that it can be disconnected from the well or well
260 pump to allow the well pump to be pulled.
261
262 2) The well must have a means of pumping to waste that is not directly
263 connected to a sewer.
264
265 3) The discharge, drop or column piping inside the well for submersible,
266 submersible jet and submersible line shaft pumps must:
267
268 A) be capable of supporting the weight of the submersible pump,
269 piping, water and appurtenances, and of withstanding the thrust,
270 torque, torque fatigue and other reaction loads created during
271 pumping; and
272
273 B) use lubricants, fittings, brackets, tape or other appurtenances that
274 comply with Section 604.105(f).
275
276 d) Pitless Well Units
277
278 1) Pitless units must:
279
280 A) be shop-fabricated from the point of connection with the well
281 casing to the unit cap or cover;
282
283 B) be threaded or welded to the well casing;
284
285 C) be of watertight construction throughout;
286
287 D) be of materials and weight at least equivalent and compatible to the
288 casing;
289
290 E) have field connection to the lateral discharge from the pitless unit
291 of threaded, flanged or mechanical joint connection; and
292
293 F) terminate at least 18 inches above final ground elevation or three
294 feet above the 100-year flood level or the highest known flood
295 elevation, whichever is higher.
296
297 2) The design of the pitless unit must make provision for:
298
299 A) access to disinfect the well;

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- B) a properly constructed casing vent meeting the requirements of subsection (e);
 - C) facilities to measure water levels in the well, under subsection (f);
 - D) a cover at the upper terminal of the well that will prevent the entrance of contamination;
 - E) a contamination-proof entrance connection for electrical cable;
 - F) an inside diameter as great as that of the well casing to facilitate work and repair on the well, pump, or well screen; and
 - G) at least one check valve within the well casing.
- 3) If the connection to the casing is by field weld, the shop-assembled unit must be designed specifically for field welding to the casing. The only field welding permitted will be that needed to connect a pitless unit to the casing.
- e) Casing Vent
- 1) Well casing must be vented to the atmosphere.
 - 2) The vent must terminate in a downturned position, at or above the top of the casing or pitless unit, no less than 12 inches above grade or floor, in a minimum 1½ inch diameter opening covered with a 24 mesh, corrosion resistant screen.
 - 3) The pipe connecting the casing to the vent must be of adequate size to provide rapid venting of the casing.
 - 4) Where vertical turbine pumps are used, vents may be placed into the side of the casing.
- f) Water Level Measurement
- 1) Each well must be equipped with a means for taking water level measurements.

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341 2) Where pneumatic water level measuring equipment is used, it must be
342 made using corrosion-resistant materials attached firmly to the drop pipe
343 or pump column to prevent entrance of foreign materials.
344

345 g) Observation wells must meet the requirements in 77 Ill. Adm. Code 920.170.
346

347 (Source: Amended at 46 Ill. Reg. _____, effective _____)
348

349 **SUBPART C: SOURCE WATER PROTECTION PLAN**

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351 **Section 604.315 Source Water Assessment**

352

353 a) The source water assessment must contain the following information:
354

355 1) statement of the importance of the source water;
356

357 2) a list of water supplies that obtain water from this community water
358 supply;
359

360 3) delineation of all sources of water used by the community water supply,
361 including:

362

363 A) for surface water, description of the watershed, map of the
364 watershed, and intake locations;
365

366 B) for groundwater, the well identification number, well description,
367 well status and well depth; a description of setback zones; and a
368 description of the aquifer for each well;
369

370 4) a report on the quality of the source water for all sources of water
371 delineated in subsection (a)(3), including:

372

373 A) when and where samples used to determine the quality of the
374 source water were taken. These samples must be tested by a
375 certified laboratory; and
376

377 B) the certified laboratory's results;
378

379 5) a report on the quality of the finished water;
380

381 6) identification of potential sources of contamination to the source water;
382

383 7) analysis of the source water's susceptibility to contamination; and

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- 8) explanation of the community water supply's efforts to protect its source water.
 - b) Upon request, the Agency will provide technical assistance to a community water supply in conducting the source water assessment.
 - c) A community water supply may use a Source Water Assessment Program Fact Sheet prepared by the Agency to fulfill the requirements of this Section.
- (Source: Amended at 46 Ill. Reg. _____, effective _____)

SUBPART E: CLARIFICATION

Section 604.525 Tube or Plate Settlers

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- a) Settler units consisting of variously shaped tubes or plates installed in multiple layers and at an angle to the flow may be used for sedimentation, following flocculation.
 - b) Tube or plate settlers must meet the following requirements:
 - 1) Inlet and outlet design must maintain velocities suitable for settling in the basin and to minimize short-circuiting;
 - 2) Plate units must be designed to minimize maldistribution across the units;
 - 3) Drain piping from settler units must be sized to facilitate a quick flush of the settlers units and to prevent flooding of other portions of the plant;
 - 4) Outdoor installations must be protected against freezing, including sufficient freeboard above the top of the settlers;
 - 5) Tubes must have a maximum application rate of 2 gpm per square foot of cross-sectional area, unless higher rates are shown through pilot plant or in-plant demonstration studies;
 - 6) Plates must have a maximum application rate of 0.5 gpm per square foot, based on 80 percent of the projected horizontal plate area;
 - 7) Flushing lines must be provided to facilitate maintenance and must be properly protected against backflow or back siphonage;

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- 427 8) Inlets and outlets must conform with Section 604.515(b) and (d);
428
429 9) The units' support system must be able to carry the weight of the settler
430 units when the basin is drained plus any additional weight to support
431 maintenance; and
432
433 10) Settler units must accommodate:
434
435 A) A water or air jet system for cleaning their tubes or plates; and
436
437 B) Dropping their water level to allow cleaning with the system
438 identified in subsection (b)(10)(A).
439

440 (Source: Amended at 46 Ill. Reg. _____, effective _____)
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442 **SUBPART F: FILTRATION**
443

444 **Section 604.605 Rapid Rate Gravity Filters**
445

- 446 a) The use of rapid rate gravity filters requires pretreatment.
447
448 b) For community water supplies treating surface water, groundwater under the
449 direct influence of surface water, or using lime soda softening treatment, unless
450 otherwise approved by the Agency under Section 604.145(b), the nominal
451 filtration rates must not exceed 3 gal/min/ft² of filter area for single media filters
452 and 5 gal/min/ft² for multi-media filters. Filtration rates must be reduced when
453 treated water turbidity exceeds the standards in 35 Ill. Adm. Code 611.
454
455 c) For community water supplies treating groundwater and not using lime soda
456 softening treatment, unless otherwise approved by the Agency under Section
457 604.145(b), the rate of filtration must not exceed 4 gal/min/ft² of filter area.
458
459 d) Number of Filter Units:
460
461 1) A minimum of two units must be provided. Each unit must be capable of
462 meeting the plant design capacity or the projected maximum daily demand
463 at the approved filtration rate.
464
465 2) Where more than two filter units are provided, the filters must be capable
466 of meeting the plant design capacity at the approved filtration rate with
467 one filter removed from service.
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- 469 3) Where declining rate filtration is provided, the variable aspect of filtration
470 rates and the number of filters must be considered when determining the
471 design capacity for the filters.
472
- 473 e) Structural Details and Hydraulics. The filter structure must be designed to provide
474 for the following:
475
- 476 1) vertical walls within the filter;
477
- 478 2) no protrusion of the filter walls into the filter media;
479
- 480 3) cover by superstructure;
481
- 482 4) head and walking room to permit normal inspection and operation;
483
- 484 5) minimum depth of filter box of 8.5 feet;
485
- 486 6) minimum water depth over the surface of the filter media of 3 feet;
487
- 488 7) trapped effluent to prevent backflow of air to the bottom of the filters;
489
- 490 8) prevention of floor drainage to the filter with a minimum 4-inch curb
491 around the filters;
492
- 493 9) prevention of flooding by providing overflow;
494
- 495 10) maximum velocity of treated water in pipe and conduits to filters of 2
496 ft/sec;
497
- 498 11) cleanouts and straight alignment for influent pipes or conduits where
499 solids loading is heavy, or following lime soda softening;
500
- 501 12) construction to prevent cross connections, short-circuiting, or common
502 walls between potable and non-potable water; and
503
- 504 13) wash water drain capacity to carry maximum flow.
505
- 506 f) Wash water troughs must be constructed such that:
507
- 508 1) the bottom elevation is above the maximum level of expanded media
509 during washing;
510
- 511 2) a 2-inch freeboard is provided at the maximum rate of wash;

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- 3) the top edge is level and is all at the same elevation;
 - 4) troughs are spaced so that each trough serves the same number of square feet of filter area; and
 - 5) the maximum horizontal travel of suspended particles to reach the trough does not exceed 3 feet.
- g) The filter media must be composed of clean silica sand or other natural or synthetic media free from detrimental chemical or bacterial contaminants and must meet the following requirements:
- 1) a total depth of not less than 24 inches;
 - 2) a uniformity coefficient of the smallest material not greater than 1.65;
 - 3) a minimum of 12 inches of media with an effective size range of 0.45 mm to 0.55 mm;
 - 4) filter media specifications:
 - A) Filter anthracite must consist of hard, durable anthracite coal particles of various sizes. Blending of non-anthracite material is not acceptable. Anthracite must have:
 - i) an effective size of 0.45 mm to 0.55 mm with uniformity coefficient not greater than 1.65 when used alone;
 - ii) an effective size of 0.8 mm to 1.2 mm with a uniformity coefficient not greater than 1.7 when used as a cap;
 - iii) an effective size less than 0.8 mm for anthracite used as a single media on potable groundwater for iron and manganese removal only (effective sizes greater than 0.8 mm may be approved based upon on site pilot plant studies);
 - iv) a specific gravity greater than 1.4;
 - v) an acid solubility less than 5 percent; and
 - vi) a Moh's scale of hardness greater than 2.7.

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- B) Sand must have:
 - i) an effective size of 0.45 mm to 0.55 mm;
 - ii) a uniformity coefficient of not greater than 1.65;
 - iii) a specific gravity greater than 2.5; and
 - iv) an acid solubility less than 5 percent.
 - C) High density sand must consist of hard, durable, and dense grain garnet, ilmenite, hematite or magnetite, or associated minerals of those ores that will resist degradation during handling and use, and must:
 - i) contain at least 95 percent of the associated material with a specific gravity of 3.8 or higher;
 - ii) have an effective size of 0.2 to 0.3 mm;
 - iii) have a uniformity coefficient of not greater than 1.65; and
 - iv) have an acid solubility less than 5 percent.
 - D) Granular activated carbon as a single media may be considered for filtration only after pilot or full-scale testing and with prior approval of the Agency. The design must include the following:
 - i) The media must meet the basic specifications for filter media in subsections (g)(1) through (g)(3).
 - ii) There must be provisions for a free chlorine residual and adequate contact time in the water following the filters and prior to distribution.
 - iii) Provisions must be made for frequent replacement or regeneration.
 - E) Other media types or characteristics must be approved by the Agency;
- 5) supporting media designed as follows based on the type of filter material:

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A) A three-inch layer of torpedo sand must be used as a supporting media for filter sand where supporting gravel is used, and must have:

- i) an effective size of 0.8 mm to 2.0 mm; and
- ii) a uniformity coefficient not greater than 1.7.

B) Gravel

- i) When gravel is used as the supporting media, it must consist of cleaned and washed, hard, durable, rounded silica particles and must not include flat or elongated particles.
- ii) The coarsest gravel must be 2.5 inches in size when the gravel rests directly on a lateral system, and must extend above the top of the perforated laterals.
- iii) Not less than four layers of gravel must be provided in accordance with the following size and depth distribution:

Size	Depth
2½ to 1½ inches	5 to 8 inches
1½ to ¾ inches	3 to 5 inches
¾ to ½ inches	3 to 5 inches
½ to 3/16 inches	2 to 3 inches
3/16 to 3/32 inches	2 to 3 inches

iv) Reduction of gravel depths and other size gradations may be approved by the Agency upon justification for slow sand filtration or when proprietary filter bottoms are specified.

h) Filter Bottoms and Strainer Systems

- 1) Water quality must be reviewed prior to the use of porous plate bottoms to prevent clogging and failure of the underdrain system.
- 2) The design of manifold type collection systems must:
 - A) minimize loss of head in the manifold and laterals;

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- 641 B) ensure even distribution of washwater and even rate of filtration
642 over the entire area of the filter;
643
644 C) provide the ratio of the area of the strainer systems' final openings
645 to the area of the filter at about 0.003;
646
647 D) provide the total cross-sectional area of the laterals at about twice
648 the total area of the final openings;
649
650 E) provide the cross-sectional area of the manifold at 1.5 to 2 times
651 the total area of the laterals; and
652
653 F) direct lateral perforations without strainers downward.
654
655 3) The Agency may approve departures from these standards for high rate
656 filters and for propriety bottoms.
657
658 i) The following appurtenances must be provided for every filter:
659
660 1) influent and effluent sampling taps;
661
662 2) a gauge indicating loss of head;
663
664 3) a meter indicating the instantaneous rate of flow;
665
666 4) a pipe for filtering to waste that has a six inch or larger air gap, or other
667 Agency approved cross connection control measure;
668
669 5) a continuously recording Nephelometer capable of measuring and
670 recording filter effluent turbidity at maximum 15-minute intervals, and
671 with alarm capability to notify the operator if filtered water turbidity
672 exceeds 0.3 NTU (Nephelometric Units);
673
674 6) an adjustable rate valve to allow the operator to gradually control the flow
675 rate increase when placing the filters back into operation; and
676
677 7) a hose and storage rack for washing filter walls.
678
679 j) Backwash. Provisions must be made for washing filters as prescribed in this
680 subsection.
681

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- 682 1) The community water supply must use filtered water provided at the
683 required rate by washwater tanks or a dedicated washwater pump to wash
684 the filters.
685
- 686 2) Backwash rate must meet the following requirements:
687
688 A) a minimum rate of 15 gal/min/ft², consistent with water
689 temperatures and specific gravity of the filter media;
690
691 B) a rate sufficient to provide for a 50 percent expansion of the filter
692 bed; and
693
694 C) a reduced rate of 10 gal/min/ft² for full depth anthracite or granular
695 activated carbon filters, upon approval by the Agency.
696
- 697 3) Washwater pumps in duplicate must be provided unless an alternate means
698 of obtaining washwater is available.
699
- 700 4) The main washwater line must have a regulator or valve to obtain the
701 desired rate of filter wash with the washwater valves on the individual
702 filters open wide.
703
- 704 5) The main washwater line or backwash waste line must have a rate of flow
705 indicator, preferably with a totalizer, located so that it can be easily read
706 by the operator during the washing process.
707
- 708 6) Rapid changes in backwash water flow must be prevented.
709
- 710 7) Backwash must be completed with an operator in attendance to initiate the
711 backwash cycle and to control the return-to-service procedure to assure
712 that the effluent turbidity is less than 0.3 NTU when the filter is placed
713 back into operation for discharge to the clearwell.
714
- 715 8) Appropriate measures for cross connection control must be provided.
716
- 717 k) Surface or subsurface wash facilities are required except for filters used
718 exclusively for iron, radionuclides, arsenic or manganese removal. Wash
719 facilities may include a system of fixed nozzles or a revolving-type apparatus. All
720 devices must be designed:
721
- 722 1) to provide water pressures of at least 45 psi;
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- 724 2) if connected to the treated water system, to prevent back siphonage by
725 properly installing a vacuum breaker or other approved device; and
726
727 3) to provide a rate of flow of 2.0 gpm/ft² of filter area with fixed nozzles or
728 0.5 gpm/ft² with revolving arms.
729
730 l) Air scouring can be used in place of surface wash if the air scouring meets the
731 following requirements:
732
733 1) Air flow for air scouring the filter must be 3 to 5 $\frac{\text{ft}^3}{\text{min}}/\text{ft}^2$ of filter area
734 when the air is introduced in the underdrain; a lower air rate must be used
735 when the air scour distribution system is placed above the underdrains;
736
737 2) A method to avoid filter media loss during backwashing must be provided;
738
739 3) Air scouring must be followed by a fluidization wash sufficient to
740 re-stratify the media;
741
742 4) Air must be free from contamination;
743
744 5) If air scour distribution systems are placed at the media and supporting
745 bed interface, the air scour nozzles must be designed to prevent media
746 from clogging the nozzles or the air entering the air distribution system;
747
748 6) Piping for the air distribution system must not be flexible hose or other
749 soft material;
750
751 7) Air delivery piping must not:
752
753 A) pass down through the filter media; and
754
755 B) have any arrangement in the filter design that would allow short-
756 circuiting between the applied unfiltered water and the filtered
757 water;
758
759 8) When air scouring is being utilized, the backwash rate must be variable
760 and must not exceed 8 gal/min, unless a higher rate is necessary to remove
761 scoured particles from filter media surfaces; and
762
763 9) Air scouring piping must not be installed in the underdrain unless the
764 underdrain was designed to accommodate the piping.
765

766 (Source: Amended at 46 Ill. Reg. _____, effective _____)

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SUBPART G: DISINFECTION

Section 604.735 Chlorinator Piping

- a) Cross Connection Protection:
 - 1) The chlorinator piping must be designed to prevent contamination of the treated water.
 - 2) For all systems required to disinfect under Section 604.700, piping must be arranged to prevent back flow or back siphonage between multiple points of chlorine application.
 - 3) The water supply to each ~~educator~~reducer must have a separate shutoff valve.
- b) Pipe Material
 - 1) The pipes carrying elemental liquid or dry gaseous chlorine under pressure must be Schedule 80 seamless steel tubing or other materials recommended by The Chlorine Institute in Pamphlet 6, Piping Systems for Dry Chlorine, incorporated by reference in 35 Ill. Adm. Code 601.115. These pipes must not be PVC.
 - 2) Rubber, PVC, polyethylene (PE), or other materials recommended by The Chlorine Institute must be used for chlorine solution piping and fittings.
 - 3) Nylon products are not acceptable for any part of the chlorine solution piping system.

(Source: Amended at 46 Ill. Reg. _____, effective _____)

SUBPART H: SOFTENING

Section 604.805 Cation Exchange Process

- a) Pre-treatment under Section 604.1010(b) or (c) is required when the content of iron, manganese, or a combination of the two is 1 mg/L or more.
- b) Design requirements must provide:
 - 1) automatic regeneration based on volume of water softened; and

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- 810
- 811 2) a manual override on all automatic controls.
- 812
- 813 c) The design capacity for hardness removal must not exceed 20,000 grains per
- 814 cubic foot when resin is regenerated with 0.3 pounds of salt per 1000 grains of
- 815 hardness removed.
- 816
- 817 d) The depth of the exchange resin must not be less than 3 feet.
- 818
- 819 e) Flow Rates
- 820
- 821 1) The rate of softening must not exceed 7 gal/min/ft² of bed area.
- 822
- 823 2) The backwash rate must be 6 to 8 gal/min/ft² of bed area.
- 824
- 825 3) Rate of flow controllers or the equivalent must be installed.
- 826
- 827 f) The freeboard must be calculated based on the size and specific gravity of the
- 828 resin and the direction of water flow. Unless otherwise approved by the Agency
- 829 under Section 604.145(b), the washwater collector must be 24 inches above the
- 830 top of the resin on down flow units.
- 831
- 832 g) The bottoms, strainer systems and support for the exchange resin must conform to
- 833 criteria provided for rapid rate gravity filters in Section 604.605(f) and (g).
- 834
- 835 h) Brine must be evenly distributed over the entire surface of both upflow and
- 836 downflow units.
- 837
- 838 i) Backwash, rinse and air relief discharge pipes must be installed to prevent any
- 839 possibility of back siphonage.
- 840
- 841 j) Bypass Piping and Equipment
- 842
- 843 1) Bypass must be provided around softening units to produce a blended
- 844 water of desirable hardness.
- 845
- 846 2) Totalizing meters must be installed on the bypass line and on each softener
- 847 unit.
- 848
- 849 3) The bypass line must have a shutoff valve. An automatic proportioning or
- 850 regulating device is recommended.
- 851

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- 852 k) When the applied water contains a chlorine residual, the cation exchange resin
853 must be a type that is not damaged by residual chlorine.
854
- 855 l) Sampling Taps
856
- 857 1) Smooth-nosed sampling taps must be provided for the collection of
858 representative samples.
859
- 860 2) The taps must be located to provide for sampling of the softener influent,
861 effluent and blended water.
862
- 863 3) The sampling taps for the blended water must be at least 20 feet
864 downstream from the point of blending.
865
- 866 4) Petcocks are not acceptable as sampling taps.
867
- 868 m) Brine and Salt Storage Tanks
869
- 870 1) Salt dissolving or brine tanks and wet salt storage tanks must be covered
871 and must be corrosion resistant.
872
- 873 2) The make-up water inlet must be protected from back siphonage. Water
874 for filling the tank must be distributed over the entire surface by pipes
875 above the maximum brine level in the tank. An automatic declining level
876 control system on the make-up water line is recommended.
877
- 878 3) Wet salt storage basins must be equipped with manholes or hatchways for
879 access and for direct dumping of salt from truck or railcar. Openings must
880 be provided with raised curbs and watertight covers having overlapping
881 edges similar to those required for finished water reservoirs.
882
- 883 4) Overflows, where provided, must be protected with corrosion resistant
884 screens and must terminate with either a turned down bend having a
885 proper free fall discharge or a self-closing flap valve.
886
- 887 5) The salt must be supported on graduated layers of gravel placed over a
888 brine collection system.
889
- 890 6) Alternative designs that are conducive to frequent cleaning of the wet salt
891 storage tank may be approved by the Agency.
892
- 893 7) Total salt storage must provide for at least 30 days of operation.
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- 895 n) Corrosion control must be provided under Subpart I.
- 896
- 897 o) Suitable disposal must be provided for brine waste.
- 898
- 899 p) Pipes and contact materials must be resistant to the aggressiveness of salt. Plastic
- 900 and red brass are acceptable piping materials. Steel and concrete must be coated
- 901 with a non-leaching protective coating that is compatible with salt and brine.
- 902
- 903 q) Dry bulk salt storage must be enclosed and separated from other operating areas
- 904 to prevent damage to equipment.
- 905

(Source: Amended at 46 Ill. Reg. _____, effective _____)

SUBPART I: STABILIZATION

Section 604.900 General Stabilization Requirements

- 911
- 912 a) Water distributed by community water supplies must be stable so as to not cause a
- 913 violation of 35 Ill. Adm. Code 601.101(a).
- 914
- 915 b) The following water quality parameters of finished water must be evaluated to
- 916 ensure that water quality parameters minimize corrosion and minimize deposition
- 917 of excess calcium carbonate (CaCO₃) scale throughout the distribution system of
- 918 the community water supply:
- 919
- 920 1) alkalinity (as CaCO₃);
- 921
- 922 2) total hardness (as CaCO₃);
- 923
- 924 3) calcium hardness (as CaCO₃);
- 925
- 926 4) temperature;
- 927
- 928 5) pH;
- 929
- 930 6) chloride;
- 931
- 932 7) sulfate;
- 933
- 934 8) total dissolved solids;
- 935
- 936 9) oxidation reduction potential;
- 937

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- 938 10) conductivity;
- 939
- 940 11) iron;
- 941
- 942 12) manganese;
- 943
- 944 13) orthophosphate, if applicable; and
- 945
- 946 14) silica, if applicable.
- 947

948 c) The following may be used to determine the corrosivity of water distributed by a
 949 community water supply:

- 950 1) Lead and Copper
- 951
- 952
- 953 A) Optimal Corrosion Control Treatment Evaluation Technical
- 954 Recommendations for Primacy Agencies and Public Water
- 955 Systems, USEPA (March 2016); Office of Water (4606M); EPA
- 956 816-B-16-003, incorporated by reference at 35 Ill. Adm. Code
- 957 601.115;
- 958

959 B) Chloride Sulfate Mass Ratio (CSMR), calculated as follows:

$$960 \text{ CMSR} = \frac{\text{Cl}^-, \text{ expressed as mg/L}}{\text{SO}_4^-, \text{ expressed as mg/L}};$$

961

962 C) Coupon and pipe loop studies.

- 963
- 964
- 965 2) Iron and Steel
- 966 Larson-Skold Index (L-SI), calculated as follows:
- 967

$$968 \text{ LSI} = (\text{Cl} + \text{SO}_4) / \text{alkalinity}$$

969 (All parameters expressed as mg/L of equivalent CaCO₃)

970

971

972 BOARD NOTE: The following equation provides a simplified procedure

973 for calculating L-SI:

974

$$975 \text{ LSI} = \frac{(1.41)(\text{mg/L Cl}^-) + (1.04)(\text{mg/L SO}_4^{-2})}{\text{mg/L alkalinity (as CaCO}_3)}$$

976

977 Cl⁻ expressed as mg/L chloride

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- 978 SO₄⁻² expressed as mg/L sulfate
979
980 3) Iron Steel and Concrete
981
982 A) Calcium Carbonate Precipitation Potential (CCPP), as referenced
983 in Method 2330 C Standard Methods for Examination of Water
984 and Wastewater, 22nd edition, incorporated by reference in 35 Ill.
985 Adm. Code 611.102.
986
987 B) For water containing phosphates:
988
989 i) The Alkalinity Difference Technique, as described in
990 Method 2330 B.3.b and 2330 C.2.b Standard Methods for
991 Examination of Water and Wastewater, 22nd edition,
992 incorporated by reference in 35 Ill. Adm. Code 611.102.
993 The CCPP is the difference between the initial and
994 equilibrated water's alkalinity (or calcium) values, when
995 expressed as CaCO₃.
996
997 ii) The Marble Test, as described in Method 2330 C.2.c
998 Standard Methods for Examination of Water and
999 Wastewater, 22nd edition, incorporated by reference in 35
1000 Ill. Adm. Code 611.102. The Marble Test is similar to the
1001 Alkalinity Difference Technique. The CCPP equals the
1002 change in alkalinity (or calcium) values during
1003 equilibration, when expressed as CaCO₃.
1004
1005 d) The following may be used to determine deposition of excess CaCO₃ scale:
1006
1007 1) CCPP, as referenced in Method 2330 B Standard Methods for
1008 Examination of Water and Wastewater, 22nd edition, incorporated by
1009 reference in 35 Ill. Adm. Code 611.102.
1010
1011 2) For water containing phosphates:
1012
1013 A) The Alkalinity Difference Technique, as described in Method 2330
1014 B.3.b and 2330 C.2.b Standard Methods for Examination of Water
1015 and Wastewater, 22nd edition, incorporated by reference in Section
1016 611.102. The CCPP is the difference between the initial and
1017 equilibrated water's alkalinity (or calcium) values, when expressed
1018 as CaCO₃.
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1020 B) The Marble Test as described in Method 2330 C.2.c Standard
1021 Methods for Examination of Water and Wastewater, 22nd edition,
1022 incorporated by reference in Section 611.102. The Marble Test is
1023 similar to the Alkalinity Difference Technique. The CCPP equals
1024 the change in alkalinity (or calcium) values during equilibration,
1025 when expressed as CaCO₃.
1026

1027 BOARD NOTE: Calcium Carbonate Precipitation Potential (CCPP) can be calculated
1028 using Trussell Technologies software: www.trusselltech.com/downloads?category=6.
1029

1030 CCPP does not apply to protection or corrosion of lead and copper plumbing materials or
1031 to water containing phosphates. See "Internal Corrosion and Deposition Control", Water
1032 Quality & Treatment, A Handbook on Drinking Water, 6th ed. (2011), American Water
1033 Works Association.
1034

1035 BOARD NOTE: Estimating Calcium Carbonate Precipitation Potential (CCPP) using the
1036 Alkalinity Difference Technique or the Marble Test, both referenced in Standard
1037 Methods for Examination of Water and Wastewater, 22nd edition, incorporated by
1038 reference at 35 Ill. Adm. Code 611.102, is described as "Calcium Carbonate Saturation".
1039 Simplified Procedures for Water Examination, Manual of Water Supply Practices M12
1040 (5th ed. 2002), American Water Works Association.
1041

1042 Based on results of the "Calcium Carbonate Saturation" test, CCPP can be calculated as:
1043

1044
$$\text{CCPP} = \text{Final mg/L alkalinity (as CaCO}_3\text{)} - \text{Initial mg/L alkalinity (as CaCO}_3\text{)}$$

1045

1046 Water is unsaturated with respect to calcium carbonate and may be corrosive if final
1047 alkalinity is greater than initial alkalinity, a positive value in the equation above. If there
1048 is alkalinity gain in the final alkalinity test, it indicates tendency to dissolve calcium
1049 carbonate scale.
1050

1051 Water is oversaturated with calcium carbonate scale and may deposit calcium carbonate
1052 coating in the water mains if final alkalinity is less than initial alkalinity, a negative value
1053 in the equation above. If there is alkalinity loss in the final alkalinity test, it indicates
1054 tendency to precipitate calcium carbonate scale. If final and initial alkalinity are the
1055 same, the water is stable and in equilibrium with calcium carbonate.
1056

1057 CCPP is not applicable to protection or corrosion of lead and copper plumbing materials.
1058

1059 Verifying the alkalinity titration endpoint by using a pH meter to verify the pH of the
1060 titrated alkalinity sample is recommended, since titration endpoint visual color change
1061 may be individually variable. If pH of the sample is not certain, consider using pH of
1062 4.50 to represent the endpoint. See "Alkalinity Test", Standard Methods for Examination

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1063 of Water and Wastewater, 22nd edition, incorporated by reference in 35 Ill. Adm. Code
1064 611.102.

- 1065
- 1066 e) Acceptable stability treatments include:
- 1067
- 1068 1) carbon dioxide addition;
- 1069
- 1070 2) acid addition;
- 1071
- 1072 3) phosphate addition;
- 1073
- 1074 4) split treatment;
- 1075
- 1076 5) alkali chemical:
- 1077
- 1078 A) hydrated lime
- 1079
- 1080 B) sodium carbonate
- 1081
- 1082 C) sodium bicarbonate
- 1083
- 1084 D) sodium hydroxide;
- 1085
- 1086 6) carbon dioxide reduced by aeration;
- 1087
- 1088 7) calcium hydroxide; and
- 1089
- 1090 8) sodium silicate addition.
- 1091
- 1092 f) When chemical addition is used for stabilization, the community water supply
1093 must comply with requirements of Subpart K.
- 1094

1095 (Source: Amended at 46 Ill. Reg. _____, effective _____)

1096

1097 **SUBPART J: OTHER TREATMENT**

1098

1099 **Section 604.1005 Anion Exchange**

1100

- 1101 a) Pre-treatment Requirements. Pre-treatment under Section 604.1010 is required
1102 when a combination of iron and manganese exceeds 0.5 mg/L.
- 1103
- 1104 b) Anion Exchange Treatment Design
- 1105

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- 1106 1) Automatic regeneration based on volume of water treated must be used
1107 unless manual regeneration is justified and is approved by the Agency.
1108
- 1109 2) If a portion of the water is bypassed around the units and blended with
1110 treated water, the following requirements must be met:
1111
- 1112 A) the maximum blend ratio allowable must be determined based on
1113 the highest anticipated raw water nitrate level; and
1114
- 1115 B) a totalizing meter and a proportioning or regulating device or flow
1116 regulating valves must be provided on the bypass line.
1117
- 1118 3) A manual override must be provided on all automatic controls.
1119
- 1120 4) Adequate freeboard must be provided to accommodate the backwash flow
1121 rate of the unit, ensuring the resin will not overflow. The freeboard must
1122 be calculated based on the size and specific gravity of the resin.
1123
- 1124 5) The system must be designed to include an adequate under drain and
1125 supporting gravel system and brine distribution equipment.
1126
- 1127 6) Sampling Taps
1128
- 1129 A) Smooth-nosed sampling taps must be provided for the collection of
1130 representative samples.
1131
- 1132 B) The taps must be located to provide for sampling of the softener
1133 influent, effluent and blended water.
1134
- 1135 C) The sampling taps for the blended water must be at least 20 feet
1136 downstream from the point of blending.
1137
- 1138 D) Petcocks are not acceptable as sampling taps.
1139
- 1140 7) Brine and Salt Storage Tanks:
1141
- 1142 A) Salt dissolving or brine tanks and wet salt storage tanks must be
1143 covered and must be corrosion resistant.
1144
- 1145 B) The make-up water inlet must be protected from back siphonage.
1146 Water for filling the tank must be distributed over the entire
1147 surface by pipes above the maximum brine level in the tank. An

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- 1148 automatic declining level control system on the make-up water line
1149 is recommended.
1150
1151 C) Wet salt storage basins must be equipped with manholes or
1152 hatchways for access and for direct dumping of salt from truck or
1153 railcar. Openings must be provided with raised curbs and
1154 watertight covers having overlapping edges similar to those
1155 required for finished water reservoirs.
1156
1157 D) Overflows, where provided, must be protected with corrosion
1158 resistant screens and must terminate with either a turned downward
1159 bend having a proper free fall discharge or a self-closing flap
1160 valve.
1161
1162 E) The salt must be supported on graduated layers of gravel placed
1163 over a brine collection system.
1164
1165 F) Alternative designs that are conducive to frequent cleaning of the
1166 wet salt storage tank may be approved by the Agency.
1167
1168 G) Total salt storage must provide for at least 30 days of operation.
1169
1170 c) Exchange Capacity. The design capacity for nitrate removal must not exceed
1171 10,000 grains per cubic foot when the resin is regenerated at 15 pounds of salt per
1172 cubic foot of resin.
1173
1174 d) Number of Units. At least two units must be provided. The treatment capacity
1175 must be capable of producing the maximum average daily demand at a level
1176 below the nitrate/nitrite MCL, with one exchange unit out of service.
1177
1178 e) Type of Media. The anion exchange media must be of the nitrate selective type.
1179
1180 f) Flow Rates. Unless otherwise approved by the Agency under Section 604.145(b),
1181 the following flow rates apply:
1182
1183 1) The treatment flow rate must not exceed 5 gal/min/ft² of bed area.
1184
1185 2) The backwash flow rate must be between 4.0 and 6.0 gal/min/ft² of bed
1186 area.
1187
1188 3) The regeneration rate must be approximately 1.0 gal/min/ft² of bed area
1189 with a fast rinse approximately equal to the service flow rate.
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- 1191 g) Cross Connection Control. Backwash, rinse and air relief discharge pipes must be
1192 installed to prevent any possibility of back-siphonage.
1193
- 1194 h) Construction Materials. Pipes and contact materials must be resistant to the
1195 aggressiveness of salt. Plastic and red brass are acceptable materials. Steel and
1196 concrete must be coated with a non-leaching protective coating that is compatible
1197 with salt and brine.
1198
- 1199 i) Housing. Dry bulk salt storage must be enclosed and separated from other
1200 operating areas to prevent damage to equipment.
1201
- 1202 j) Preconditioning of the Media. Prior to startup of the equipment, the media must
1203 be regenerated with no less than two bed volumes of water containing sodium
1204 chloride followed by an adequate rinse.
1205

(Source: Amended at 46 Ill. Reg. _____, effective _____)

Section 604.1010 Iron and Manganese Control

- 1210 a) Except as provided in 35 Ill. Adm. Code 611.300(e), treatment is required to meet
1211 the iron and manganese MCL as stated in Section 611.300(b).
1212
- 1213 b) Removal of Iron and Manganese by Oxidation, Detention and Filtration
1214
 - 1215 1) Oxidation must be by aeration, as indicated in Subpart D, unless the
1216 community water supply demonstrates chemical oxidation provides
1217 equivalent results to aeration. Chemicals that may be used for oxidation
1218 include chlorine, sodium permanganate, potassium permanganate, ozone
1219 or chlorine dioxide.
1220
 - 1221 2) Detention
 - 1222 A) A minimum detention time of 30 minutes must be provided
1223 following aeration to ensure that the oxidation reactions are
1224 complete prior to filtration. This minimum detention time may be
1225 modified only when a pilot plant study indicates completion of
1226 oxidation reactions in less time.
1227
 - 1228 B) The reaction tank/detention basin must be provided with an
1229 overflow, vent and access hatch in accordance with Subpart M.
1230
 - 1231 3) Filtration. Filters must conform to Subpart F.
1232
1233

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- 1234 c) Removal by Manganese Greensand or Manganese Coated Media Filtration-
1235
1236 1) Permanganate or chlorine must be added to the water upstream of the
1237 filter, per manufacturer's recommendation.
1238
1239 2) An anthracite media cap of at least six inches must be provided over
1240 manganese greensand.
1241
1242 3) Normal backwash rate is 8 gal/min/ft² with filters containing manganese
1243 greensand and 15 gal/min with manganese coated media.
1244
1245 4) Sample taps must be provided:
1246
1247 A) prior to application of permanganate;
1248
1249 B) immediately ahead of filtration;
1250
1251 C) at points between the anthracite media and the manganese
1252 greensand;
1253
1254 D) halfway down the manganese greensand; and
1255
1256 E) at the filter effluent.
1257
1258 d) Sequestration of Iron and/or Manganese by Polyphosphates
1259
1260 1) Sequestration by polyphosphates must not be used when the combination
1261 of iron and manganese exceeds 1 mg/L.
1262
1263 2) Phosphate solution must be kept covered and disinfected by carrying
1264 approximately 10 mg/L free chlorine residual unless the phosphate is not
1265 able to support bacterial growth and the phosphate is being fed from the
1266 covered shipping container. Phosphate solutions having a pH of 2.0 or
1267 less may also be exempted from this requirement by the Agency.
1268
1269 3) Polyphosphates must not be applied ahead of iron and manganese removal
1270 treatment. The point of application must be prior to aeration, oxidation or
1271 disinfection.
1272
1273 4) The phosphate feed point must be located as far ahead of the oxidant feed
1274 point as possible.
1275
1276 e) Sequestration of Iron and/or Manganese by Sodium Silicates:

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- 1) Sequestration by sodium silicate must not be used when iron, manganese or a combination of iron and manganese exceeds 2 mg/L.
 - 2) A full-scale demonstration will be required to determine the suitability of sodium silicate for the particular water and the minimum feed needed.
 - 3) Chlorine or chlorine dioxide addition must accompany the sodium silicate addition.
 - 4) Sodium silicate must not be applied ahead of iron or manganese removal treatment.

(Source: Amended at 46 Ill. Reg. _____, effective _____)

SUBPART K: CHEMICAL APPLICATION

Section 604.1105 Feed Equipment and Chemical Storage

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1319
- a) Solution Feed Equipment:
 - 1) Corrosion resistant containers must be provided for solution feeders.
 - 2) Containers must have non-corrodible covers with overhanging edges. Openings must be constructed to prevent contamination.
 - 3) Scales or a volumetric measuring device must be provided for determining the amount of solution fed.
 - b) Feeder Redundancy
 - 1) When chemical feed is necessary for the protection of the supply, such as chlorination, coagulation or other essential processes:
 - A) a minimum of two feeders must be provided with each having adequate capacity to provide the maximum dosage necessary; and
 - B) the standby unit or a combination of units of sufficient size to meet capacity must be provided to replace the largest unit when out of service.
 - 2) A separate feeder must be used for each chemical applied.

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- 1320 3) Each chemical feeder and day tank must be identified with its content.
1321
1322 4) Spare parts must be available on site for all feeders and chemical booster
1323 pumps to replace parts that are subject to wear and damage.
1324
1325 c) Control
1326
1327 1) At automatically operated facilities:
1328
1329 A) The automatic controls must be designed to allow override by
1330 manual controls.
1331
1332 B) Chemical feeders must be electrically interconnected with the well
1333 or service pump so that they will not operate if the well or service
1334 pump is not operating.
1335
1336 2) Chemical feed rates must be proportional to the flow stream to achieve the
1337 appropriate dose of chemical application.
1338
1339 3) A means to measure water flow stream being dosed must be provided to
1340 determine chemical feed rates.
1341
1342 4) Provisions must be made for measuring the quantities of chemicals used.
1343
1344 5) Weighing Scales
1345
1346 A) Weighing scales must be capable of providing reasonable precision
1347 in relation to average daily dose.
1348
1349 B) Unless otherwise approved by the Agency under Section
1350 604.145(b), treatment chemicals in gaseous state must be weighed;
1351
1352 C) Fluoride solution fed from supply drums or carboys must be
1353 weighed; and
1354
1355 D) Volumetric dry chemical feeders must be weighed unless
1356 otherwise approved by the Agency under Section 604.145(b).
1357
1358 d) Dry chemical feeders must:
1359
1360 1) measure chemicals volumetrically or gravimetrically;
1361

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- 1362 2) provide adequate water and agitation of the chemical within the slurry
1363 tank; and
1364
1365 3) completely enclose chemicals to prevent emission of dust to the operating
1366 room.
1367
1368 e) Positive Displacement Solution Pumps
1369
1370 1) Positive displacement type solution feed pumps may be used to feed liquid
1371 chemicals, but must not be used to feed chemical slurries.
1372
1373 2) Pumps must be capable of operating at the required maximum rate against
1374 the maximum head conditions found at the point of injection.
1375
1376 3) Calibration tubes or mass flow monitors that allow for direct physical
1377 measurement of actual feed rates must be provided.
1378
1379 f) To ensure that chemical solutions cannot be siphoned or overfed into the water
1380 supply, liquid chemical feeders must:
1381
1382 1) assure discharge at a point of positive pressure;
1383
1384 2) provide vacuum relief; or
1385
1386 3) provide a suitable air gap or anti-siphon device.
1387
1388 g) Cross connection control must be provided to assure that:
1389
1390 1) the make-up water lines discharging to liquid storage tanks must be
1391 properly protected from backflow;
1392
1393 2) no direct connection exists between any sewer and a drain or overflow
1394 from a chemical feed system; and
1395
1396 3) all overflows and drains from a chemical field system must have an airgap
1397 above the sewer or overflow rim of a receiving sump.
1398
1399 h) Chemical feed equipment location must be readily accessible for servicing, repair
1400 and observation of operation.
1401
1402 i) Make-up-water lines must be:
1403

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- 1404 1) obtained from the finished water supply, or from a location sufficiently
1405 downstream of any chemical feed point to assure adequate mixing; and
1406
1407 2) ample in quantity and adequate in pressure.
1408
1409 j) Storage of Chemicals
1410
1411 1) Space must be provided for:
1412
1413 A) at least 30 days of chemical supply;
1414
1415 B) convenient and efficient handling of chemicals;
1416
1417 C) dry storage conditions; and
1418
1419 D) a minimum storage volume of 1.5 times the gross shipping volume.
1420
1421 2) Offloading areas must be clearly labeled to prevent accidental cross-
1422 contamination.
1423
1424 3) Chemicals must not be stored in confined spaces.
1425
1426 4) Chemicals must be stored in covered or unopened shipping containers,
1427 unless the chemical is transferred into an approved storage unit.
1428
1429 5) Feed equipment and storage chemicals must be stored inside a building
1430 unless otherwise approved by the Agency under Section 604.145(b).
1431
1432 6) Liquid chemical storage tanks must have a liquid level indicator.
1433
1434 7) Secondary Containment
1435
1436 A) Liquid chemical storage tanks must have secondary containment
1437 consisting of an overflow and a receiving basin capable of
1438 receiving accidental spills or overflows without uncontrolled
1439 discharge.
1440
1441 B) A common receiving basin may be provided for each group of
1442 compatible chemicals that provides sufficient containment volume
1443 to prevent accidental discharge in the event of failure of the largest
1444 tank. Groups of compatible chemicals are as follows: acids, bases,
1445 salts and polymers, absorption powders, oxidizing powders and
1446 compressed gases.

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- 8) Vents from storage tanks must have a corrosion resistant 24 mesh screen.
 - k) Bulk Liquid Storage Tanks
 - 1) A uniform strength of chemical solution must be maintained. Continuous agitation must be provided to maintain slurries in suspension.
 - 2) A means to assure continuity of chemical supply must be provided.
 - 3) Means must be provided to measure the liquid level in the tank.
 - 4) Liquid storage tanks including any access openings must be kept securely covered.
 - 5) Overflow pipes, when provided, must:
 - A) be turned downward, with the end screened;
 - B) have a free fall discharge; and
 - C) be located where noticeable.
 - 6) Liquid storage tanks must be vented, but not through vents in common with other chemicals or day tanks.
 - 7) Each liquid storage tank must be provided with a valved drain in accordance with subsection (g).
 - 8) Solution tanks must be located, and protective curbing provided, so that chemicals from equipment failure, spillage or accidental drainage do not enter the water in conduits, treatment or storage basins. Chemicals must be stored as required by subsection (j)(5).
 - l) Day Tanks
 - 1) Day tanks must be provided where bulk storage of liquid chemical is provided.
 - 2) Day tanks must meet all the requirements of subsection (k), except that shipping containers do not require overflow pipes and subsection drains.

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- 1489 3) Day tanks must be scale-mounted, or have a calibrated gauge painted or
1490 mounted on the side if liquid level can be observed in a gauge tube or
1491 through translucent sidewalls of the tank. In opaque tanks, a gauge rod
1492 may be used. The ratio of the area of the tank to its height must be such
1493 that unit readings are meaningful in relation to the total amount of
1494 chemical fed during a day.
1495
- 1496 4) Except for fluosilicic acid, hand pumps may be provided for transfer from
1497 a shipping container. When motor-driven transfer pumps are provided, a
1498 liquid level limit switch must be provided.
1499
- 1500 5) Tanks and tank refilling line entry points must be clearly labeled with the
1501 name of the chemical contained.
1502
- 1503 6) Filling of day tanks must not be automated.
1504
- 1505 m) Feed lines must be:
1506
- 1507 1) of durable, corrosion-resistant material;
1508
- 1509 2) protected against freezing;
1510
- 1511 3) designed to prevent clogging; and
1512
- 1513 4) color coded and labeled in accordance with Section 604.120.
1514
- 1515 n) Handling. Provision must be made for the proper transfer of dry chemicals from
1516 shipping containers to storage bins or hoppers, in such a way as to minimize the
1517 quantity of dust that may enter the room.
1518
- 1519 o) Housing
1520
- 1521 1) Floor surfaces must be smooth and impervious, slip-proof and well
1522 drained.
1523
- 1524 2) Vents from feeders, storage facilities and equipment exhaust must
1525 discharge to the outside atmosphere above grade and remote from air
1526 intakes.
1527

(Source: Amended at 46 Ill. Reg. _____, effective _____)

SUBPART M: STORAGE

1531

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1532 **Section 604.1350 Combination Pressure Tanks and Ground Storage**

1533
1534 A combination of ground storage, hydropneumatic storage and pumps may be considered in
1535 water systems for maintaining pressure on the distribution system. Design of such a system must
1536 include:

- 1537
- 1538 a) a minimum ground storage volume equivalent to 1.5 times the average daily
1539 usage;
 - 1540
 - 1541 b) a minimum of two pumps, each capable of meeting the peak hourly flow provided
1542 in Section 604.115(d). If more than two pumps are proposed, the peak hourly
1543 flow must be met when any pump is out of service;
 - 1544
 - 1545 c) an electric generator with automatic start capable of providing power to pumps
1546 that can produce the peak hourly flow ~~as~~ provided in Section 604.115(d), plus
1547 sufficient power to operate all chemical feeders, appurtenances and equipment
1548 essential to plant operation. Consideration must be given to sizing the generator
1549 to provide power for at least one well; and
 - 1550
 - 1551 d) a hydropneumatic tank sized to provide service for a minimum of 10 minutes
1552 under the peak hourly flow provided in Section 604.115(d).
 - 1553

1554 (Source: Amended at 46 Ill. Reg. _____, effective _____)

1555
1556 **SUBPART O: CROSS CONNECTIONS**

1557
1558 **Section 604.1510 Cross Connection Control Device Inspectors**

- 1559
- 1560 a) Except as provided in subsection (c), cross connection control devices must be
1561 inspected at least annually by a person approved by the Agency or its designee as
1562 a cross connection control device inspector (CCCDI). The inspection of
1563 mechanical devices must include physical testing in accordance with the
1564 manufacturer's instructions.
 - 1565
 - 1566 1) Records of the annual inspection must be submitted to the community
1567 water supply.
 - 1568
 - 1569 2) Each device inspected must have a tag attached listing the date of the most
1570 recent test, name of CCCDI, and type and date of repairs.
 - 1571
 - 1572 3) A maintenance log must be maintained at the site of installation and must
1573 include:
 - 1574

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- 1575 A) make, model and serial number of the backflow preventer, and its
1576 location at the site;
1577
1578 B) date of each test;
1579
1580 C) name and approval number of person performing the test;
1581
1582 D) type of test kit used and date of its most recent calibration;
1583
1584 E) test results and a brief statement indicating whether the results pass
1585 or fail the test;
1586
1587 F) repairs or servicing required;
1588
1589 G) repairs and date completed; and
1590
1591 H) servicing performed and date completed.
1592
1593 b) Requirements for Cross Connection Control Device Inspector Approval
1594
1595 1) Each applicant for CCCDI Approval must:
1596
1597 A) be a person authorized to perform plumbing as described in the
1598 Illinois Plumbing License Law [225 ILCS 320/3(1)].
1599
1600 B) complete a training course offered by the Environmental Resources
1601 Training Center (see 110 ILCS 530) or the Agency's delegate on
1602 cross connection control device that includes hands on practice
1603 testing of different types of backflow devices and proper
1604 maintenance and repair.
1605
1606 C) complete and submit an application for CCCDI Approval.
1607
1608 D) successfully complete both written and performance examinations
1609 demonstrating competency in the following: the principles of
1610 backflow and back-siphonage; the hazard presented to a potable
1611 water system; locations that require installation of [cross-](#)
1612 [connection](#)~~cross-connection~~ control devices; identifying, locating,
1613 inspecting, testing, maintaining and repairing cross-connection
1614 control methods and devices in-line, as located throughout each
1615 system that connects to a community public water supply. The
1616 applicant must successfully complete:
1617

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- 1618 i) the written examination with a minimum score of 75%; and
1619
1620 ii) a performance-based examination by demonstrating
1621 competency in testing device procedures on all types of
1622 devices at the examination center.
1623
- 1624 2) CCCDIs must renew the CCCDI Approval each year between May 1 and
1625 June 30. An application for CCCDI renewal will be sent by the Agency or
1626 its designee, and must be completed and returned by June 30 of the
1627 renewal year. CCCDIs must complete an eight-hour recertification course
1628 every three years from the date of the original issuance of the CCCDI
1629 license. The course must be offered by the Environmental Resources
1630 Training Center or the Agency's delegate and include a written and
1631 practical exam demonstrating competency in backflow prevention testing.
1632
- 1633 3) A CCCDI Approval or admission to examination for CCCDI Approval
1634 must be suspended, revoked or not issued by the Agency for any one or
1635 more of the following causes:
1636
- 1637 A) Practice of any fraud or deceit in obtaining or attempting to obtain
1638 a CCCDI Approval, including misrepresentation of approval;
1639
- 1640 B) Any repeated, flagrant or willful negligence or misconduct in the
1641 inspection, testing or maintenance of cross connection control
1642 devices;
1643
- 1644 C) Falsification of reports required by this Part;
1645
- 1646 D) Willful violation of the Environmental Protection Act or any rules
1647 adopted under it.
1648
- 1649 4) Suspension and Revocation Procedures
1650
- 1651 A) Any person may file with the Agency a written complaint
1652 regarding the conduct of a CCCDI approved under this Part. The
1653 complaint must state the name and address of the complainant, the
1654 name of the CCCDI, and all information that supports the
1655 complaint.
1656
- 1657 B) The Agency may initiate the suspension or revocation procedure
1658 on the basis of any written complaint or on its own motion. The
1659 Agency's decision to institute suspension or revocation

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- 1660 proceedings will be based on the seriousness of the violation and
1661 its potential deleterious impact upon public health and safety.
1662
1663 C) When the suspension or revocation procedure is initiated, the
1664 Agency must notify the CCCDI by certified mail that suspension
1665 or revocation is being sought. The notice must specify the cause
1666 upon which suspension or revocation is sought and include the
1667 procedures for requesting a hearing before the Agency. Request
1668 for hearing must be made in writing within 14 days after receipt of
1669 the Agency's certified notification. If no hearing is requested, the
1670 Agency will suspend or revoke the CCCDI Approval.
1671
1672 D) Should a hearing be requested, the Director must appoint one or
1673 more Agency employees to chair the proceedings. The hearing
1674 must be conducted according to the hearing requirements of 35 Ill.
1675 Adm. Code 168.
1676
1677 E) The Director must make a decision within 30 days after receiving
1678 the hearing transcript. The Director must give written notice of
1679 that decision and reasons for the decision to the CCCDI by
1680 certified mail.
1681
1682 F) Within 30 days after receiving a notice of suspension or revocation
1683 from the Agency, the CCCDI may appeal the suspension or
1684 revocation to the Pollution Control Board. The suspension or
1685 revocation of the CCCDI's Approval must be stayed pending a
1686 final decision on the appeal by the Board.
1687
1688 c) Backflow preventers located in the treatment plant, wellhouse or booster station
1689 of a community public water supply facility must be inspected at least annually by
1690 either an approved CCCDI or by a certified water supply operator who has
1691 completed the qualifications listed in subsections (b)(1)(B) and (D).
1692
1693 1) When the inspection is conducted by a certified water supply operator who
1694 has completed the necessary qualifications, records must be kept as
1695 required by subsection (a)(3).
1696
1697 2) Each device inspected must have a tag attached listing the date of the most
1698 recent test, name of the CCCDI, and type and date of repairs.
1699

(Source: Amended at 46 Ill. Reg. _____, effective _____)

1st Notice

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~~Due to the public health emergency related to the COVID-19 outbreak, the CCCDI approval renewal application deadlines for 2020 pursuant to Section 604.1510(b)(2) are extended. For renewal year 2020, CCCDIs must renew their CCCDI Approval between August 31 and October 30. An application for CCCDI renewal will be sent by the Agency or its designee and must be completed and returned by October 30, 2020.~~

(Source: Repealed at 46 Ill. Reg. _____, effective _____)